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Table 1

Estimated Production of Bison and Bear Aircraft at Various Airframe Plants
on the Utilization of Two 46-hour Shifts per Week

| | BISON | | | | BEAR | | | Total BISON and BEAR |
|----------------|--------------|--------------|-------------|-------|--------------|-------------|-------|-------------------------|
| | Plant No. 23 | Plant No. 22 | Plant No. 1 | Total | Plant No. 18 | Plant No. 1 | Total | |
| | Units | Units | Units | Units | Units | Units | Units | |
| Estimate #1 a/ | | | | | | | | |
| Mid-1960 | 240 | | | 240 | 340 | | 340 | 580 |
| Mid-1962 | 360 | | | 360 | 560 | | 560 | 920 |
| Estimate #2 b/ | | | | | | | | |
| Mid-1960 | 340 | | | 340 | 530 | | 530 | 870 |
| Mid-1962 | 530 | | | 530 | 790 | | 790 | 1,320 |
| Estimate #3 b/ | | | | | | | | |
| Mid-1960 | 340 | 100 | | 440 | 530 | 90 | 620 | 1,060 |
| Mid-1962 | 530 | 380 | | 910 | 790 | 310 | 1,100 | 2,010 |
| Estimate #4 b/ | | | | | | | | |
| Mid-1960 | 340 | 100 | 60 | 500 | 530 | | 530 | 1,030 |
| Mid-1962 | 530 | 380 | 220 | 1,130 | 790 | | 790 | 1,920 |

Assumptions

1. Acceleration of production begun 1 July 1957 at Plants No. 23 and No. 18.
2. First direct manhours on heavy bomber production occurred 1 July 1957 at Plants No. 1 and No. 22.

Footnotes

- a. Utilization of four final assembly positions at Plant No. 23 and two-thirds of the factory area at Plant No. 18, the remaining area at Plant No. 18 being used for production of TU-114 aircraft and the overhaul of Bull aircraft.
- b. Maximum utilization of plant area for production of heavy bombers.

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Table 2

Soviet Capability for Production of Bison Aircraft

Two 46-hour Shifts per Week
Acceleration Beginning 1 July 1957

| | <u>Units</u> | | | | | |
|----------|---------------------|---------------------|--------------------|---------------------|---------------------|---------------------|
| | <u>Plant No. 23</u> | <u>Plant No. 22</u> | <u>Plant No. 1</u> | <u>Plant No. 18</u> | <u>Plant No. 39</u> | <u>Plant No. 64</u> |
| Mid-1960 | 340 | 100 | 60 | 100 | 100 | 100 |
| Mid-1962 | 530 | 380 | 220 | 350 | 350 | 90 |

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Table 3

Soviet Capability for Production of Bear Aircraft

Two 46-hour Shifts per Week
Acceleration Beginning 1 July 1957

| | <u>Units</u> | | | | |
|----------|---------------------|--------------------|---------------------|---------------------|---------------------|
| | <u>Plant No. 18</u> | <u>Plant No. 1</u> | <u>Plant No. 22</u> | <u>Plant No. 39</u> | <u>Plant No. 64</u> |
| Mid-1960 | 530 | 90 | 140 | 130 | 30 |
| Mid-1962 | 790 | 310 | 500 | 470 | 100 |

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Table 4

Production of Bison at Plant No. 23

Two 46-hour Shifts per Week
 Four Final Assembly Positions
 Acceleration Beginning 1 July 1957

| | | | Units | | |
|----------|--------------------|-----------------------|----------|--------------------|-----------------------|
| Month | Monthly Production | Cumulative Production | Month | Monthly Production | Cumulative Production |
| Jun 1957 | 3 | 65 | Jan 1960 | 5 | 211 |
| Jul | 3 | 68 | Feb | 5 | 216 |
| Aug | 4 | 72 | Mar | 5 | 221 |
| Sep | 4 | 76 | Apr | 5 | 226 |
| Oct | 4 | 80 | May | 5 | 231 |
| Nov | 4 | 84 | Jun | 5 | 236 |
| Dec | 4 | 88 | Jul | 5 | 241 |
| | | | Aug | 5 | 246 |
| Jan 1958 | 4 | 92 | Sep | 5 | 251 |
| Feb | 4 | 96 | Oct | 5 | 256 |
| Mar | 5 | 101 | Nov | 5 | 261 |
| Apr | 5 | 106 | Dec | 5 | 266 |
| May | 5 | 111 | | | |
| Jun | 5 | 116 | Jan 1961 | 5 | 271 |
| Jul | 5 | 121 | Feb | 5 | 276 |
| Aug | 5 | 126 | Mar | 5 | 281 |
| Sep | 5 | 131 | Apr | 5 | 286 |
| Oct | 5 | 136 | May | 5 | 291 |
| Nov | 5 | 141 | Jun | 5 | 296 |
| Dec | 5 | 146 | Jul | 5 | 301 |
| | | | Aug | 5 | 306 |
| Jan 1959 | 5 | 151 | Sep | 5 | 311 |
| Feb | 5 | 156 | Oct | 5 | 316 |
| Mar | 5 | 161 | Nov | 5 | 321 |
| Apr | 5 | 166 | Dec | 5 | 326 |
| May | 5 | 171 | | | |
| Jun | 5 | 176 | Jan 1962 | 5 | 331 |
| Jul | 5 | 181 | Feb | 5 | 336 |
| Aug | 5 | 186 | Mar | 5 | 341 |
| Sep | 5 | 191 | Apr | 5 | 346 |
| Oct | 5 | 196 | May | 5 | 351 |
| Nov | 5 | 201 | Jun | 5 | 356 |
| Dec | 5 | 206 | | | |

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Table 5

Production of Bear at Plant No. 18

Two 46-hour Shifts per Week
 Using Two-thirds of Plant Area
 Acceleration Beginning 1 July 1957

| | | | Units | | |
|----------|--------------------|-----------------------|----------|--------------------|-----------------------|
| Month | Monthly Production | Cumulative Production | Month | Monthly Production | Cumulative Production |
| Jun 1957 | 2 | 51 | Jan 1960 | 9 | 297 |
| Jul | 5 | 56 | Feb | 9 | 306 |
| Aug | 6 | 62 | Mar | 9 | 315 |
| Sep | 6 | 68 | Apr | 9 | 324 |
| Oct | 6 | 74 | May | 9 | 333 |
| Nov | 6 | 80 | Jun | 9 | 342 |
| Dec | 7 | 87 | Jul | 9 | 351 |
| | | | Aug | 9 | 360 |
| Jan 1958 | 7 | 94 | Sep | 9 | 369 |
| Feb | 7 | 101 | Oct | 9 | 378 |
| Mar | 7 | 108 | Nov | 9 | 387 |
| Apr | 7 | 115 | Dec | 9 | 396 |
| May | 8 | 123 | | | |
| Jun | 8 | 131 | Jan 1961 | 9 | 405 |
| Jul | 8 | 139 | Feb | 9 | 414 |
| Aug | 8 | 147 | Mar | 9 | 423 |
| Sep | 8 | 155 | Apr | 9 | 432 |
| Oct | 8 | 163 | May | 9 | 441 |
| Nov | 8 | 171 | Jun | 9 | 450 |
| Dec | 9 | 180 | Jul | 9 | 459 |
| | | | Aug | 9 | 468 |
| Jan 1959 | 9 | 189 | Sep | 9 | 477 |
| Feb | 9 | 198 | Oct | 9 | 486 |
| Mar | 9 | 207 | Nov | 9 | 495 |
| Apr | 9 | 216 | Dec | 9 | 504 |
| May | 9 | 225 | | | |
| Jun | 9 | 234 | Jan 1962 | 9 | 513 |
| Jul | 9 | 243 | Feb | 9 | 522 |
| Aug | 9 | 252 | Mar | 9 | 531 |
| Sep | 9 | 261 | Apr | 9 | 540 |
| Oct | 9 | 270 | May | 9 | 549 |
| Nov | 9 | 279 | Jun | 9 | 558 |
| Dec | 9 | 288 | | | |

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Table 6

Production of Bison at Plant No. 23

Two 46-hour Shifts per Week
 6 Final Assembly Positions
 Acceleration Beginning 1 July 1957

| | | | Units | | |
|----------|--------------------|-----------------------|----------|--------------------|-----------------------|
| Month | Monthly Production | Cumulative Production | Month | Monthly Production | Cumulative Production |
| Jun 1957 | | 65 | Jan 1960 | 8 | 297 |
| Jul | 5 | 70 | Feb | 8 | 305 |
| Aug | 6 | 76 | Mar | 8 | 313 |
| Sep | 6 | 82 | Apr | 8 | 321 |
| Oct | 6 | 88 | May | 8 | 329 |
| Nov | 7 | 95 | Jun | 8 | 337 |
| Dec | 7 | 102 | Jul | 8 | 345 |
| | | | Aug | 8 | 353 |
| Jan 1958 | 7 | 109 | Sep | 8 | 361 |
| Feb | 7 | 116 | Oct | 8 | 369 |
| Mar | 7 | 123 | Nov | 8 | 377 |
| Apr | 7 | 130 | Dec | 8 | 385 |
| May | 7 | 137 | | | |
| Jun | 8 | 145 | Jan 1961 | 8 | 393 |
| Jul | 8 | 153 | Feb | 8 | 401 |
| Aug | 8 | 161 | Mar | 8 | 409 |
| Sep | 8 | 169 | Apr | 8 | 417 |
| Oct | 8 | 177 | May | 8 | 425 |
| Nov | 8 | 185 | Jun | 8 | 433 |
| Dec | 8 | 193 | Jul | 8 | 441 |
| | | | Aug | 8 | 449 |
| Jan 1959 | 8 | 201 | Sep | 8 | 457 |
| Feb | 8 | 209 | Oct | 8 | 465 |
| Mar | 8 | 217 | Nov | 8 | 473 |
| Apr | 8 | 225 | Dec | 8 | 481 |
| May | 8 | 233 | | | |
| Jun | 8 | 241 | Jan 1962 | 8 | 489 |
| Jul | 8 | 249 | Feb | 8 | 497 |
| Aug | 8 | 257 | Mar | 8 | 505 |
| Sep | 8 | 265 | Apr | 8 | 513 |
| Oct | 8 | 273 | May | 8 | 521 |
| Nov | 8 | 281 | Jun | 8 | 529 |
| Dec | 8 | 289 | | | |

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Table 7

Production of Bison at Plant No. 22

Two 46-hour Shifts per Week

| | | | | | | Units |
|-------------------------|-----------------------|--------------------------|-------------------------|-----------------------|--------------------------|-------|
| Months from Go Ahead | Monthly Production | Cumulative Production | Months from Go Ahead | Monthly Production | Cumulative Production | |
| 20 | 1 | 1 | 61 | 12 | 389 | |
| 21 | 2 | 3 | 62 | 12 | 401 | |
| 22 | 3 | 6 | 63 | 12 | 413 | |
| 23 | 4 | 10 | 64 | 12 | 425 | |
| 24 (1 July 59) | 5 | 15 | 65 | 12 | 437 | |
| 25 | 5 | 20 | 66 | 12 | 449 | |
| 26 | 6 | 26 | 67 | 12 | 461 | |
| 27 | 6 | 32 | 68 | 12 | 473 | |
| 28 | 7 | 39 | 69 | 12 | 485 | |
| 29 | 7 | 46 | 70 | 12 | 497 | |
| 30 | 7 | 53 | 71 | 12 | 509 | |
| 31 | 8 | 61 | 72 | 12 | 521 | |
| 32 | 8 | 69 | 73 | 12 | 533 | |
| 33 | 8 | 77 | 74 | 12 | 545 | |
| 34 | 9 | 86 | 75 | 12 | 557 | |
| 35 | 9 | 95 | 76 | 12 | 569 | |
| 36 (1 July 60) | 9 | 104 | 77 | 12 | 581 | |
| 37 | 10 | 114 | 78 | 12 | 593 | |
| 38 | 10 | 124 | 79 | 12 | 605 | |
| 39 | 10 | 134 | 80 | 12 | 617 | |
| 40 | 10 | 144 | 81 | 12 | 629 | |
| 41 | 10 | 154 | 82 | 12 | 641 | |
| 42 | 11 | 165 | 83 | 12 | 653 | |
| 43 | 11 | 176 | 84 | 12 | 665 | |
| 44 | 11 | 187 | 85 | 12 | 677 | |
| 45 | 11 | 198 | 86 | 12 | 689 | |
| 46 | 11 | 209 | 87 | 12 | 701 | |
| 47 | 12 | 221 | 88 | 12 | 713 | |
| 48 | 12 | 233 | 89 | 12 | 725 | |
| 49 | 12 | 245 | 90 | 12 | 737 | |
| 50 | 12 | 257 | | | | |
| 51 | 12 | 269 | | | | |
| 52 | 12 | 281 | | | | |
| 53 | 12 | 293 | | | | |
| 54 | 12 | 305 | | | | |
| 55 | 12 | 317 | | | | |
| 56 | 12 | 329 | | | | |
| 57 | 12 | 341 | | | | |
| 58 | 12 | 353 | | | | |
| 59 | 12 | 365 | | | | |
| 60 | 12 | 377 | | | | |

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Table 8

Production of Bison at Plant No. 1

Two 46-hour Shifts per Week

| | | | Units | | |
|-------------------------|-----------------------|--------------------------|-------------------------|-----------------------|--------------------------|
| Months from Go Ahead | Monthly Production | Cumulative Production | Months from Go Ahead | Monthly Production | Cumulative Production |
| 20 | 1 | 1 | 60 | 7 | 219 |
| 21 | 1 | 2 | 61 | 7 | 226 |
| 22 | 2 | 4 | 62 | 7 | 233 |
| 23 | 3 | 7 | 63 | 7 | 240 |
| 24 (1 July 59) | 3 | 10 | 64 | 7 | 247 |
| 25 | 3 | 13 | 65 | 7 | 254 |
| 26 | 3 | 16 | 66 | 7 | 261 |
| 27 | 3 | 19 | 67 | 7 | 268 |
| 28 | 4 | 23 | 68 | 7 | 275 |
| 29 | 4 | 27 | 69 | 7 | 282 |
| 30 | 4 | 31 | 70 | 7 | 289 |
| 31 | 4 | 35 | 71 | 7 | 296 |
| 32 | 5 | 40 | 72 | 7 | 303 |
| 33 | 5 | 45 | 73 | 7 | 310 |
| 34 | 5 | 50 | 74 | 7 | 317 |
| 35 | 5 | 55 | 75 | 7 | 324 |
| 36 (1 July 60) | 5 | 60 | 76 | 7 | 331 |
| 37 | 5 | 65 | 77 | 7 | 338 |
| 38 | 6 | 71 | 78 | 7 | 345 |
| 39 | 6 | 77 | 79 | 7 | 352 |
| 40 | 6 | 83 | 80 | 7 | 359 |
| 41 | 6 | 89 | 81 | 7 | 366 |
| 42 | 6 | 95 | 82 | 7 | 373 |
| 43 | 6 | 101 | 83 | 7 | 380 |
| 44 | 6 | 107 | 84 | 7 | 387 |
| 45 | 7 | 114 | 85 | 7 | 394 |
| 46 | 7 | 121 | 86 | 7 | 401 |
| 47 | 7 | 128 | 87 | 7 | 408 |
| 48 | 7 | 135 | 88 | 7 | 415 |
| 49 | 7 | 142 | 89 | 7 | 422 |
| 50 | 7 | 149 | 90 | 7 | 429 |
| 51 | 7 | 156 | | | |
| 52 | 7 | 163 | | | |
| 53 | 7 | 170 | | | |
| 54 | 7 | 177 | | | |
| 55 | 7 | 184 | | | |
| 56 | 7 | 191 | | | |
| 57 | 7 | 198 | | | |
| 58 | 7 | 205 | | | |
| 59 | 7 | 212 | | | |

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Table 9

Production of Bison at Plant No. 39 or Plant No 18

Two 46-hour Shifts per Week

| | | | Units | | |
|-------------------------|-----------------------|--------------------------|-------------------------|-----------------------|--------------------------|
| Months from Go Ahead | Monthly Production | Cumulative Production | Months from Go Ahead | Monthly Production | Cumulative Production |
| 20 | 1 | 1 | 60 | 11 | 353 |
| 21 | 2 | 3 | 61 | 11 | 364 |
| 22 | 3 | 6 | 62 | 11 | 375 |
| 23 | 4 | 10 | 63 | 11 | 386 |
| 24 | 5 | 15 | 64 | 11 | 397 |
| 25 | 5 | 20 | 65 | 11 | 408 |
| 26 | 6 | 26 | 66 | 11 | 419 |
| 27 | 6 | 32 | 67 | 11 | 430 |
| 28 | 6 | 38 | 68 | 11 | 441 |
| 29 | 6 | 44 | 69 | 11 | 452 |
| 30 | 7 | 51 | 70 | 11 | 463 |
| 31 | 7 | 58 | 71 | 11 | 474 |
| 32 | 7 | 65 | 72 | 11 | 485 |
| 33 | 8 | 73 | 73 | 11 | 496 |
| 34 | 8 | 81 | 74 | 11 | 507 |
| 35 | 8 | 89 | 75 | 11 | 518 |
| 36 | 9 | 98 | 76 | 11 | 529 |
| 37 | 9 | 107 | 77 | 11 | 540 |
| 38 | 9 | 116 | 78 | 11 | 551 |
| 39 | 10 | 126 | 79 | 11 | 562 |
| 40 | 10 | 136 | 80 | 11 | 573 |
| 41 | 10 | 146 | 81 | 11 | 584 |
| 42 | 10 | 156 | 82 | 11 | 595 |
| 43 | 10 | 166 | 83 | 11 | 606 |
| 44 | 11 | 177 | 84 | 11 | 617 |
| 45 | 11 | 188 | 85 | 11 | 628 |
| 46 | 11 | 199 | 86 | 11 | 639 |
| 47 | 11 | 210 | 87 | 11 | 650 |
| 48 | 11 | 221 | 88 | 11 | 661 |
| 49 | 11 | 232 | 89 | 11 | 672 |
| 50 | 11 | 243 | 90 | 11 | 683 |
| 51 | 11 | 254 | | | |
| 52 | 11 | 265 | | | |
| 53 | 11 | 276 | | | |
| 54 | 11 | 287 | | | |
| 55 | 11 | 298 | | | |
| 56 | 11 | 309 | | | |
| 57 | 11 | 320 | | | |
| 58 | 11 | 331 | | | |
| 59 | 11 | 342 | | | |

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Table 10

Production of Bison at Plant No. 64

Two 46-hour Shifts per Week

| | | | Units | | |
|-------------------------|-----------------------|--------------------------|-------------------------|-----------------------|--------------------------|
| Months from Go Ahead | Monthly Production | Cumulative Production | Months from Go Ahead | Monthly Production | Cumulative Production |
| 20 | 1 | 1 | 59 | 3 | 83 |
| 21 | 1 | 2 | 60 | 3 | 86 |
| 22 | 1 | 3 | 61 | 3 | 89 |
| 23 | 1 | 4 | 62 | 3 | 92 |
| 24 | 1 | 5 | 63 | 3 | 95 |
| 25 | 1 | 6 | 64 | 3 | 98 |
| 26 | 1 | 7 | 65 | 3 | 101 |
| 27 | 1 | 8 | 66 | 3 | 104 |
| 28 | 1 | 9 | 67 | 3 | 107 |
| 29 | 1 | 10 | 68 | 3 | 110 |
| 30 | 2 | 12 | 69 | 3 | 113 |
| 31 | 2 | 14 | 70 | 3 | 116 |
| 32 | 2 | 16 | 71 | 3 | 119 |
| 33 | 2 | 18 | 72 | 3 | 122 |
| 34 | 2 | 20 | 73 | 3 | 125 |
| 35 | 2 | 22 | 74 | 3 | 128 |
| 36 | 2 | 24 | 75 | 3 | 131 |
| 37 | 2 | 26 | 76 | 3 | 134 |
| 38 | 2 | 28 | 77 | 3 | 137 |
| 39 | 2 | 30 | 78 | 3 | 140 |
| 40 | 2 | 32 | 79 | 3 | 143 |
| 41 | 2 | 34 | 80 | 3 | 146 |
| 42 | 2 | 36 | 81 | 3 | 149 |
| 43 | 2 | 38 | 82 | 3 | 152 |
| 44 | 2 | 40 | 83 | 3 | 155 |
| 45 | 2 | 42 | 84 | 3 | 158 |
| 46 | 2 | 44 | 85 | 3 | 161 |
| 47 | 3 | 47 | 86 | 3 | 164 |
| 48 | 3 | 50 | 87 | 3 | 167 |
| 49 | 3 | 53 | 88 | 3 | 170 |
| 50 | 3 | 56 | 89 | 3 | 173 |
| 51 | 3 | 59 | 90 | 3 | 176 |
| 52 | 3 | 62 | | | |
| 53 | 3 | 65 | | | |
| 54 | 3 | 68 | | | |
| 55 | 3 | 71 | | | |
| 56 | 3 | 74 | | | |
| 57 | 3 | 77 | | | |
| 58 | 3 | 80 | | | |

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Table 11

Production of Bear at Plant No. 18

Two 46-hour Shifts per Week
Using Entire Plant
Acceleration Beginning 1 July 1957

| | | | Units | | |
|----------|--------------------|-----------------------|----------|--------------------|-----------------------|
| Month | Monthly Production | Cumulative Production | Month | Monthly Production | Cumulative Production |
| Jun 1957 | 2 | 51 | Jan 1960 | 15 | 457 |
| Jul | 8 | 59 | Feb | 15 | 472 |
| Aug | 9 | 68 | Mar | 15 | 487 |
| Sep | 9 | 77 | Apr | 15 | 502 |
| Oct | 10 | 87 | May | 15 | 517 |
| Nov | 10 | 97 | Jun | 15 | 532 |
| Dec | 11 | 108 | Jul | 15 | 547 |
| | | | Aug | 15 | 562 |
| Jan 1958 | 11 | 119 | Sep | 15 | 577 |
| Feb | 11 | 130 | Oct | 15 | 592 |
| Mar | 12 | 142 | Nov | 15 | 607 |
| Apr | 12 | 154 | Dec | 15 | 622 |
| May | 12 | 166 | | | |
| Jun | 13 | 179 | Jan 1961 | 15 | 637 |
| Jul | 13 | 192 | Feb | 15 | 652 |
| Aug | 13 | 205 | Mar | 15 | 667 |
| Sep | 14 | 219 | Apr | 15 | 682 |
| Oct | 14 | 233 | May | 15 | 697 |
| Nov | 14 | 247 | Jun | 15 | 712 |
| Dec | 15 | 262 | Jul | 15 | 727 |
| | | | Aug | 15 | 742 |
| Jan 1959 | 15 | 277 | Sep | 15 | 757 |
| Feb | 15 | 292 | Oct | 15 | 772 |
| Mar | 15 | 307 | Nov | 15 | 787 |
| Apr | 15 | 322 | Dec | 15 | 802 |
| May | 15 | 337 | | | |
| Jun | 15 | 352 | Jan 1962 | 15 | 817 |
| Jul | 15 | 367 | Feb | 15 | 832 |
| Aug | 15 | 382 | Mar | 15 | 847 |
| Sep | 15 | 397 | Apr | 15 | 862 |
| Oct | 15 | 412 | May | 15 | 877 |
| Nov | 15 | 427 | Jun | 15 | 892 |
| Dec | 15 | 442 | | | |

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Table 12

Production of Bear at Plant No. 1.

Two 46-hour Shifts per Week
Acceleration Beginning 1 July 1957

| | | | Units | | |
|-------------------------|-----------------------|--------------------------|-------------------------|-----------------------|--------------------------|
| Months from Go Ahead | Monthly Production | Cumulative Production | Months from Go Ahead | Monthly Production | Cumulative Production |
| 19 | 1 | 1 | 57 | 10 | 278 |
| 20 | 2 | 3 | 58 | 10 | 288 |
| 21 | 3 | 6 | 59 | 10 | 298 |
| 22 | 3 | 9 | 60 | 10 | 308 |
| 23 | 4 | 13 | 61 | 10 | 318 |
| 24 | 4 | 17 | 62 | 10 | 328 |
| 25 | 4 | 21 | 63 | 10 | 338 |
| 26 | 4 | 25 | 64 | 10 | 348 |
| 27 | 5 | 30 | 65 | 10 | 358 |
| 28 | 5 | 35 | 66 | 10 | 368 |
| 29 | 6 | 41 | 67 | 10 | 378 |
| 30 | 6 | 47 | 68 | 10 | 388 |
| 31 | 6 | 53 | 69 | 10 | 398 |
| 32 | 6 | 59 | 70 | 10 | 408 |
| 33 | 6 | 65 | 71 | 10 | 518 |
| 34 | 7 | 72 | 72 | 10 | 628 |
| 35 | 7 | 79 | | | |
| 36 | 7 | 86 | | | |
| 37 | 7 | 93 | | | |
| 38 | 8 | 101 | | | |
| 39 | 8 | 109 | | | |
| 40 | 8 | 117 | | | |
| 41 | 8 | 125 | | | |
| 42 | 8 | 133 | | | |
| 43 | 9 | 142 | | | |
| 44 | 9 | 151 | | | |
| 45 | 9 | 160 | | | |
| 46 | 9 | 169 | | | |
| 47 | 9 | 178 | | | |
| 48 | 10 | 188 | | | |
| 49 | 10 | 198 | | | |
| 50 | 10 | 208 | | | |
| 51 | 10 | 218 | | | |
| 52 | 10 | 228 | | | |
| 53 | 10 | 238 | | | |
| 54 | 10 | 248 | | | |
| 55 | 10 | 258 | | | |
| 56 | 10 | 268 | | | |

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Table 13

Production of Bear at Plant No. 22

Two 46-hour Shifts per Week

| | | | Units | | |
|-------------------------|-----------------|--------------------------|-------------------------|-----------------|--------------------------|
| Months from Go Ahead | Monthly Rate | Cumulative Production | Months from Go Ahead | Monthly Rate | Cumulative Production |
| 19 | 1 | 1 | 57 | 15 | 452 |
| 20 | 2 | 3 | 58 | 15 | 467 |
| 21 | 3 | 6 | 59 | 15 | 482 |
| 22 | 4 | 10 | 60 | 15 | 497 |
| 23 | 5 | 15 | 61 | 15 | 512 |
| 24 | 662 | 21 | 15 | 15 | 527 |
| 25 | 7 | 28 | 63 | 15 | 542 |
| 26 | 8 | 36 | 64 | 15 | 557 |
| 27 | 8 | 44 | 65 | 15 | 572 |
| 28 | 9 | 53 | 66 | 15 | 587 |
| 29 | 9 | 62 | 67 | 15 | 602 |
| 30 | 10 | 72 | 68 | 15 | 617 |
| 31 | 10 | 82 | 69 | 15 | 632 |
| 32 | 11 | 93 | 70 | 15 | 647 |
| 33 | 11 | 104 | 71 | 15 | 662 |
| 34 | 12 | 116 | 72 | 15 | 677 |
| 35 | 12 | 128 | | | |
| 36 | 13 | 141 | | | |
| 37 | 13 | 154 | | | |
| 38 | 14 | 168 | | | |
| 39 | 14 | 182 | | | |
| 40 | 15 | 197 | | | |
| 41 | 15 | 212 | | | |
| 42 | 15 | 227 | | | |
| 43 | 15 | 242 | | | |
| 44 | 15 | 257 | | | |
| 45 | 15 | 272 | | | |
| 46 | 15 | 287 | | | |
| 47 | 15 | 302 | | | |
| 48 | 15 | 317 | | | |
| 49 | 15 | 332 | | | |
| 50 | 15 | 347 | | | |
| 51 | 15 | 362 | | | |
| 52 | 15 | 377 | | | |
| 53 | 15 | 392 | | | |
| 54 | 15 | 407 | | | |
| 55 | 15 | 422 | | | |
| 56 | 15 | 437 | | | |

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Table 14

Production of Bear at Plant No. 39

Two 46-hour Shifts per Week

| | | | Units | | |
|-------------------------|-----------------|--------------------------|-------------------------|-----------------|--------------------------|
| Months from Go Ahead | Monthly Rate | Cumulative Production | Months from Go Ahead | Monthly Rate | Cumulative Production |
| 19 | 1 | 1 | 57 | 15 | 424 |
| 20 | 2 | 3 | 58 | 15 | 439 |
| 21 | 3 | 6 | 59 | 15 | 454 |
| 22 | 4 | 10 | 60 | 15 | 469 |
| 23 | 5 | 15 | 61 | 15 | 484 |
| 24 | 5 | 20 | 62 | 15 | 499 |
| 25 | 6 | 26 | 63 | 15 | 514 |
| 26 | 7 | 33 | 64 | 15 | 529 |
| 27 | 8 | 41 | 65 | 15 | 544 |
| 28 | 8 | 49 | 66 | 15 | 559 |
| 29 | 8 | 57 | 67 | 15 | 574 |
| 30 | 9 | 66 | 68 | 15 | 589 |
| 31 | 9 | 75 | 69 | 15 | 604 |
| 32 | 10 | 85 | 70 | 15 | 619 |
| 33 | 10 | 95 | 71 | 15 | 634 |
| 34 | 10 | 105 | 72 | 15 | 649 |
| 35 | 11 | 116 | | | |
| 36 | 11 | 127 | | | |
| 37 | 12 | 139 | | | |
| 38 | 12 | 151 | | | |
| 39 | 12 | 163 | | | |
| 40 | 13 | 176 | | | |
| 41 | 13 | 189 | | | |
| 42 | 13 | 202 | | | |
| 43 | 14 | 216 | | | |
| 44 | 14 | 230 | | | |
| 45 | 14 | 244 | | | |
| 46 | 15 | 259 | | | |
| 47 | 15 | 274 | | | |
| 48 | 15 | 289 | | | |
| 49 | 15 | 304 | | | |
| 50 | 15 | 319 | | | |
| 51 | 15 | 334 | | | |
| 52 | 15 | 349 | | | |
| 53 | 15 | 364 | | | |
| 54 | 15 | 379 | | | |
| 55 | 15 | 394 | | | |
| 56 | 15 | 409 | | | |

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Table 15

Production of Bear at Plant No. G4

Two 40-hour Shifts per Week

| | | | Units | | |
|-------------------------|-----------------|--------------------------|-------------------------|-----------------|--------------------------|
| Months from Go Ahead | Monthly Rate | Cumulative Production | Months from Go Ahead | Monthly Rate | Cumulative Production |
| 19 | 1 | 1 | 57 | 3 | 89 |
| 20 | 1 | 2 | 58 | 4 | 93 |
| 21 | 1 | 3 | 59 | 4 | 97 |
| 22 | 1 | 4 | 60 | 4 | 101 |
| 23 | 1 | 5 | 61 | 4 | 105 |
| 24 | 1 | 6 | 62 | 4 | 109 |
| 25 | 1 | 7 | 63 | 4 | 113 |
| 26 | 2 | 9 | 64 | 4 | 117 |
| 27 | 2 | 11 | 65 | 4 | 121 |
| 28 | 2 | 13 | 66 | 4 | 125 |
| 29 | 2 | 15 | 67 | 4 | 129 |
| 30 | 2 | 17 | 68 | 4 | 133 |
| 31 | 2 | 19 | 69 | 4 | 137 |
| 32 | 2 | 21 | 70 | 4 | 141 |
| 33 | 2 | 23 | 71 | 4 | 145 |
| 34 | 2 | 25 | 72 | 4 | 149 |
| 35 | 2 | 27 | | | |
| 36 | 2 | 29 | | | |
| 37 | 2 | 31 | | | |
| 38 | 2 | 33 | | | |
| 39 | 2 | 35 | | | |
| 40 | 3 | 38 | | | |
| 41 | 3 | 41 | | | |
| 42 | 3 | 44 | | | |
| 43 | 3 | 47 | | | |
| 44 | 3 | 50 | | | |
| 45 | 3 | 53 | | | |
| 46 | 3 | 56 | | | |
| 47 | 3 | 59 | | | |
| 48 | 3 | 62 | | | |
| 49 | 3 | 65 | | | |
| 50 | 3 | 68 | | | |
| 51 | 3 | 71 | | | |
| 52 | 3 | 74 | | | |
| 53 | 3 | 77 | | | |
| 54 | 3 | 80 | | | |
| 55 | 3 | 83 | | | |
| 56 | 3 | 86 | | | |